

# TIP SHEET

NO. 012

# NO-VISE WORKHOLDING

## The Palm

Attached to square post that fits into mortise in end of bench

Notch holds boards of any thickness on edge.

## Deadman/Board Jack

Tapered wedge screwed to side allows deadman to be tapped into bench notch.

3/4" (19mm) holes on 1" (25mm) centers. A single peg in the correct hole supports the far end of a board in the crochets.

Secured to bench with lag-bolts or wooden pegs.

## Crochet

Glued-up hardwood or plywood. Cut out with gradual inside taper holds boards on edge.

With a few additions, the **\$30 Bench** can hold any workpiece in a variety of positions. This bench can hold boards on faces and edges and allows for planing, sawing, and chiseling. In addition to the fixtures shown here, a handful of **clamps** or a pair of **holdfasts** makes it possible to hold work for every operation.

[Watch the video here](#)



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